

HAAPANIEMI et al  
Serial No.

36. A method as recited in claim 34 further comprising (b) winding thin film or foil on the paperboard core, so that the core functions as a film or foil tube.

37. A method as recited in claim 34 wherein the at least one structural ply is manufactured by the Condebelt process.

**IN THE ABSTRACT**

Provide what is on the attached as the Abstract.

**REMARKS**

A new specification is provided herewith which corresponds to the amended specification PCT prosecution plus adding the headings as preferred under U.S. law, and changing the first paragraph so that it does not refer to the preamble of claim 1, and specifically adding to the specification that which was in original claim 18, but was not specifically set forth in the specification. Early passage to issue is earnestly solicited.

Respectfully submitted,

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